

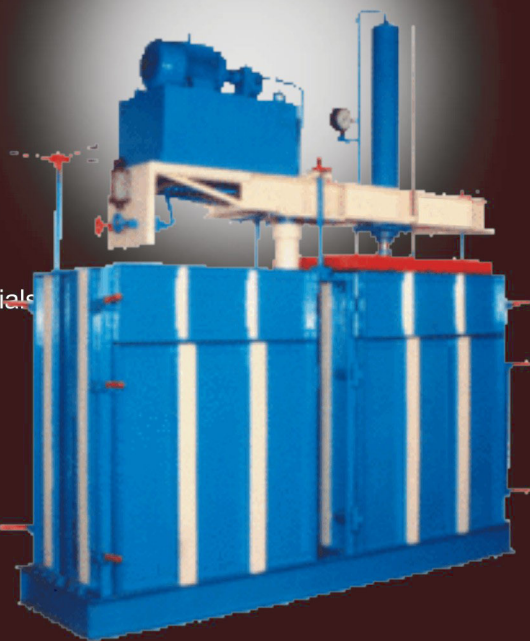
# Swivel Twin Baler

A swivel twin-chamber baler from SEW, also known as two chamber textile baler, is a robust machine built with heavy duty steel. This baler is specialized in baling various textile products like used clothes, rags fabric.. into dense, wrapped and crossed strapped neat bales. The dual-chamber structure allows baling and feeding to be carried out synchronously. When one chamber is doing compressing, the other chamber is always ready for being loaded. This bi-task ability greatly increases. The working efficiency, and especially suitable for facilities that have large volume of material to handle every day. the ideal way of operating this machine is to have one person feeding material into one chamber and the other person taking care of operating the control panel as well as wrapping and strapping on the other chamber. Operating on this machine is rather simple, pressing one button and the ram will automatically finish an entire compressing & returning cycle.

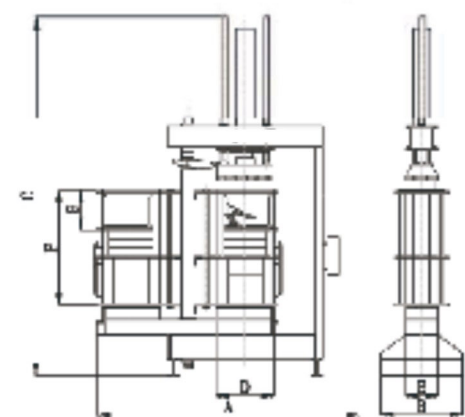
**Baling Applications :** second-hand clothes, towels, used shoes, used clothing, rags, textile fiber and other textile waste.

## FEATURES

- Dual-Chamber Structure**  
for carrying out loading and baling synchronously to increase working efficiency
- Cross Strapping**  
for making tighter and neater bales
- Availability for Bale Wrapping**  
either plastic bags or sheets can be used as the wrapping materials protecting the textile material from getting damp or stained
- Adjustable Bale Height**  
for achieving various bale size and weight
- Electric Controlled**  
for easy operation, simply operating on buttons to move platen upward and downward.



## Dimensional Data



MODEL	SEW 1073
A	3225mm/127"
B	1000mm/39"
C	4400mm/173"
D	650mm/26"
E	400mm/16"
F	1500mm/59"
G	450mm/18"

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## Specifications

MODEL		SEW 1074	SEW 1075
Compressing Force (max.)		25ton (55,000lbs)	40ton (88,000lbs)
Feed Opening	Length	900mm (36")	540mm (21")
	Height	700mm (28")	470mm (19")
Compressing Chamber Size	Length	1200mm (48")	650mm (26")
	Width	700mm (28")	400mm (16")
	Height	600mm (24")	1500mm (59")
Bale Size	Length	900mm (36")	650mm (26")
	Width	700mm (28")	400mm (16")
	Height	600mm (24")	300-900mm (12-35")
Bale Weight (for used clothes)		100kg (Waste Paper)	40-120kg
		220lbs	88-264lbs
Hydraulic Pressure (max.)		20Mpa (2900psi)	20Mpa (2900psi)
Main Cylinder	Bore	140mm (5.6")	180mm (7")
	Piston Rod	90mm (3.6")	125mm (4.9")
	Stroke	1000mm (40")	1200mm (47")
Oil Reservoir		100L (26.4gal)	160L (42.2gal)
Motor Power		3.9kw (5 Hp)	7.5kw (10HP)
Number of Tying		3	5x2
Cycle Time (unloaded)		40 seconds	46 seconds
Machine Weight (approx.)		1700kg (374lbs)	4000kg (8,800lbs)

Overall specifications are subject to change without notice. SEW sales representative for your inquiry will give you the exact specifications for your quoted machine.

\* Bale size hereby referred to does not consider bale expanding.

\*\* Throughput rates are subject to your material's input density, feed speed, and other variables of production outside the control of SEW.

